



## CERTIFICATE OF EU-TYPE EXAMINATION

### No. 1468-PED- 394/2

Issued for:  
(name and address)

**Stako Spółka z ograniczoną odpowiedzialnością**  
**ul. Poznańska nr 54**  
**76-200 Słupsk**

Confirms that:

**LPG Tank type ZW 360**

Subject to:

**EU-Type examination - production type (module B)**

Meets the  
requirements:

**Directive 2014/68/EU of the European Parliament and of the Council of 15 May 2014 on the harmonisation of the laws of the Member States relating to the making available on the market of pressure equipment**

Additional information:

**Appendix no. 1468-PED-394/2.1**

Certificate remains valid subject to observance by the holder all the obligations of the contract no JN-1468-PED-003/19, annex 1 and the requirements of the reference documents for the assessment conducted. Product should meet the requirements of the reference documents specified in the appendix 1468-PED-394/2.1 and cannot be subject to any modifications. Reports, protocols and records on its inspections and tests constitute an integral part of this certificate.

Place and date of issue

Warszawa, 2021-06-16

Expiration date of the certificate 2029-08-20

Date of translation

2021-12-03



Deputy Director  
of Transportowy Dozór Techniczny

Małgorzata Moździerz-Zarzyka

**TEDT**

# TRANSPORTOWY DOZÓR TECHNICZNY

Appendix no 1468-PED-394/2.1 to certificate EU-type examination no 1468-PED-394/2

Issued for:  
(name and address) **Stako Spółka z ograniczoną odpowiedzialnością**  
**ul. Poznańska nr 54**  
**76-200 Słupsk**

Product:  
**LPG Tank type ZW 360**

Technical documentation:  
(number, revision): **Technical file 02.2020**

Product characteristic: **LPG cylindrical steel tank**

- type ZW-360
- maximum working pressure 2,7 MPa
- calculation pressure 3,9 MPa
- hydrostatic test pressure 3,9 MPa
- production drawing no. 1932.01.000
- diameter 360 mm
- length: 582, 632, 686, 789, 892, 944 mm
- capacity: 50, 55, 60, 70, 80, 85 L
- minimal thickness of wall bottom 3 mm
- minimal thickness of wall mantel 3,5 mm

Assessment protocol: **TDT-C15-4/19; TDT-511-490a/19; TDT-511-490b/19; TDT-511-490c/19; TDT-511-494a/19; TDT-511-494b/19; TDT-511-494c/19; TDT-511-503/19; TDT-T2-1/20**

Scope of limitation: **Temperatures range: -20°/+65°C**  
**Range of use: for LPG storage, for installations in devices and vehicles that do not directly affect their propulsion**  
**Medium: propane - butane**

List of standards:

Standard number	Title	Edition
PN-EN 10216-1	Seamless steel tubes for pressure purposes. Technical delivery conditions. Non-alloy steel tubes with specified room temperature properties	2014-02

List of approved documents:

Title	Reference	Edition
Technical file 02.2020		
1. Purpose		
2. Conformity assessment		
3. Construction		
4. Manufacturing technology		
5. Risk analysis		
6. List of applied standards		

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NOTIFIED BODY 1468

## TRANSPORTOWY DOZÓR TECHNICZNY

Appendix no 1468-PED-394/2.1 to certificate EU-type examination no 1468-PED-394/2

7. Documentation and homologation of the accessories 8. Calculations 9. Material attests 10. Welding technology WPS, WPQR 11. Entitlement of personnel performing tests 12. Drawings LPG tank with accessories Label ZW for fitting plate 13. Declaration of conformity - sample	1942.00.000 TZ-338	
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List of technical approvals/ authorisations, homologations and other certificates:

Title	Issued by	Reference number / date	Date of issue / date of validity
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This certificate replaces certificate 1468-PED-394/1 of 2020-03-27. Data concerning the operation, routine maintenance and regulation can be found in technical documentation. The applicant concluded information on product conformity with directive 2014/68/EU. This information is included in the technical documentation.

# TDT

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